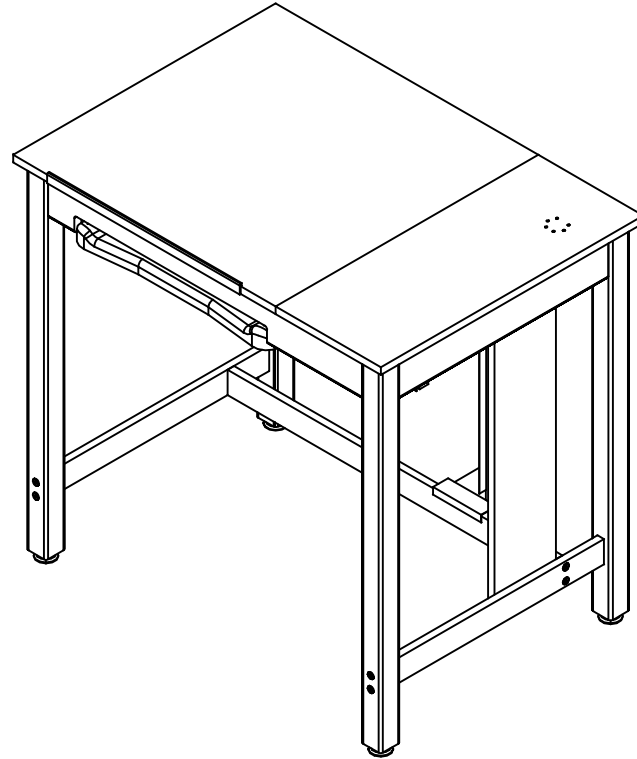


WOOD DRAFTING TABLE

DT-30A, DT-60SA, & CDTC-70
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

TOOLS REQUIRED

½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SCREW DRIVER

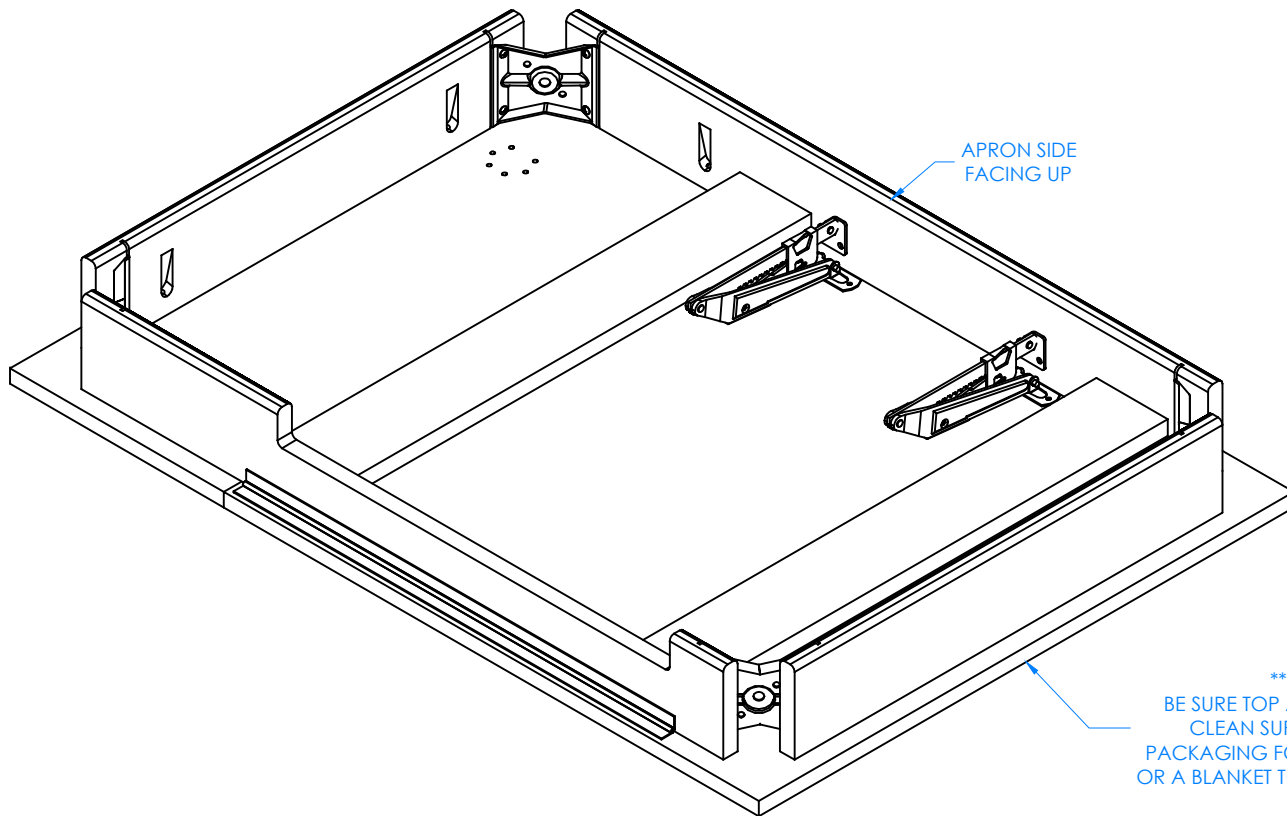
ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	501102	LEG,MPL 2.25X2.25X38.25	4
LEG HARDWARE KIT	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BRACE	N/A	LEG BRACE - 24.00" LONG	2
STRETCHER	N/A	STRETCHER - 37.50" LONG	1
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
PENCIL LEDGE	14-0027	PENCIL LEDGE - 22"	1
SCREWS - PENCIL LEDGE	236263	SCREW,#6X¾ TRUSS HEAD,QUAD,BLACK	3
CPU SUPPORT	N/A	SUPPORT,CPU,EB4,1.00X7.00X32.50	1
SCREWS - CPU SUPPORT	100478	SCREW,#8X1¼ SQ. WASHER FLAT HEAD	6
CPU BRACKET	232171	BRACKET,MOUNTING,CPU UNIT	1
KEYBOARD TRAY KIT	214416	TRAY,KEYBOARD,SLIDE OUT,#KVKD100	1
MONITOR BASE ASSEMBLY	243335	HAFELE MONITOR BASE ASSEMBLY	1
MONITOR ARM	15-0185	HAFELE FLAT SCREEN ARM	1

NOTE:

1. ****XX**** INDICATES ITEMS ONLY USED FOR THE CDTC-70.



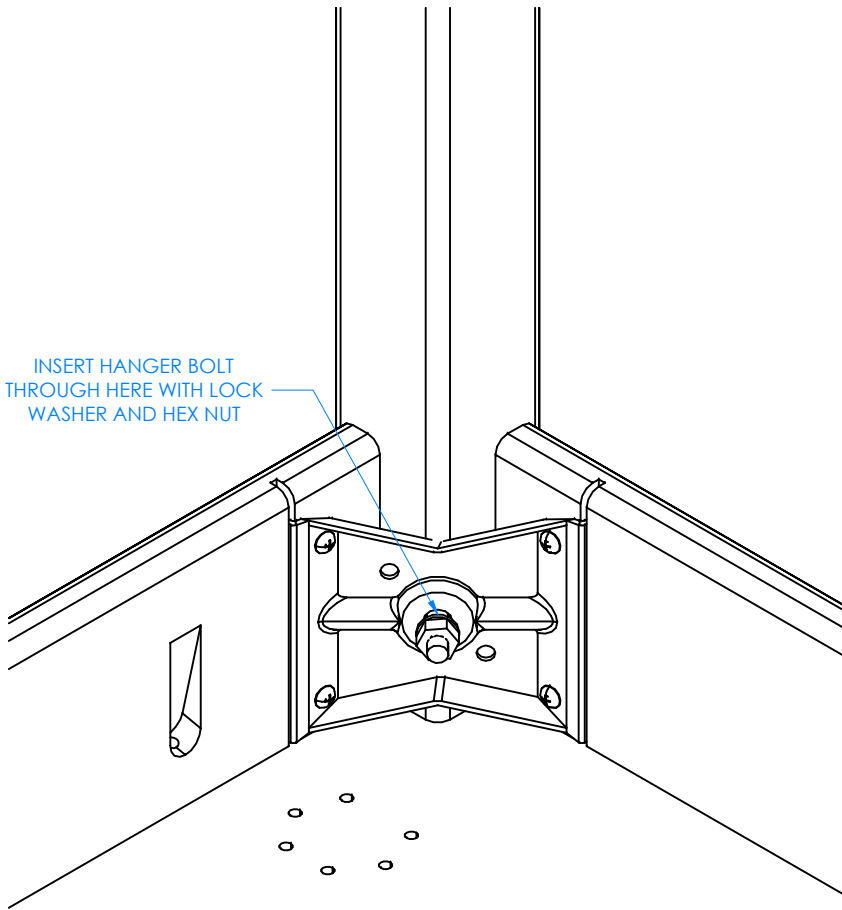


STEP 1:

- LAY APRON ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

****NOTE****
BE SURE TOP ASSEMBLY IS ON A
CLEAN SURFACE SUCH AS
PACKAGING FOAM, CARDBOARD,
OR A BLANKET TO PREVENT DAMAGE



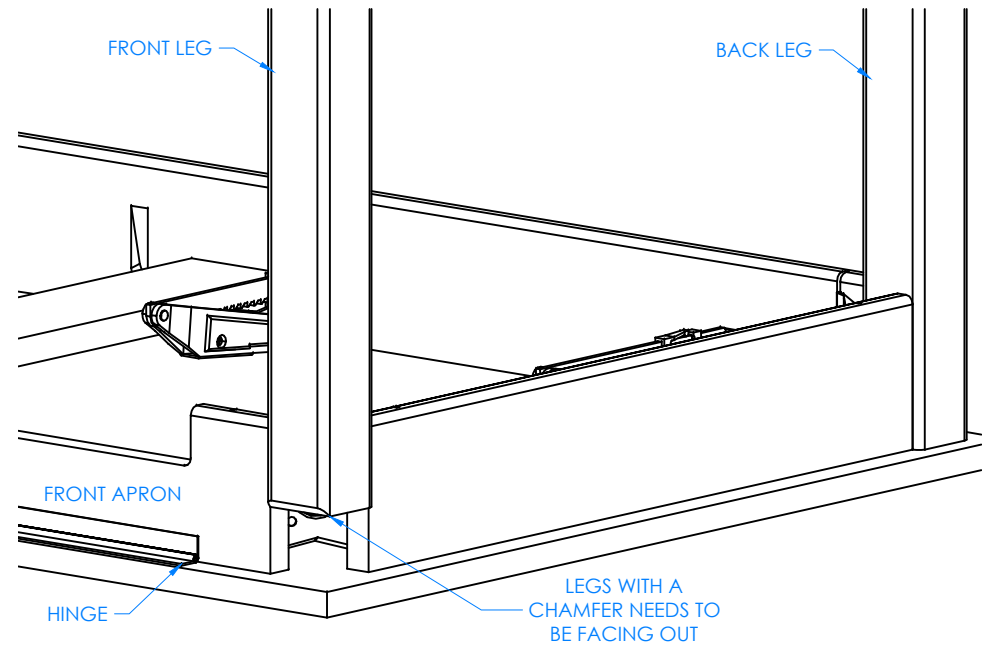


INSERT HANGER BOLT THROUGH HERE WITH LOCK WASHER AND HEX NUT

CLOSE UP OF CORNER LEG ASSEMBLY

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH. DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR THE OTHER LEG.
- THE LEGS WITH A CHAMFER MUST GO ON THE FRONT OF THE TABLE WITH CHAMFERED EDGE FACING OUT.



FRONT LEG

BACK LEG

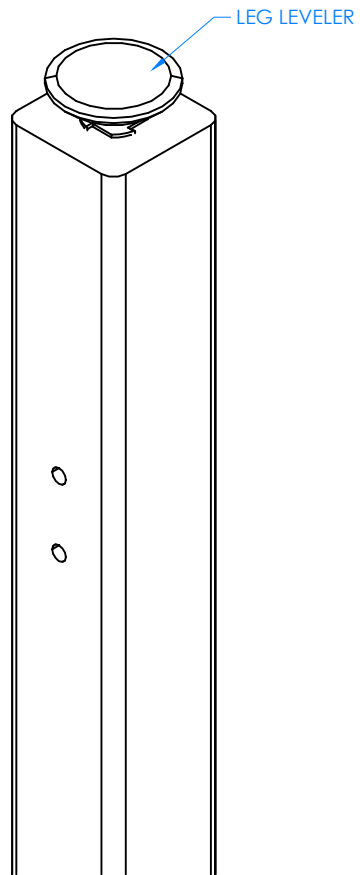
FRONT APRON

HINGE

LEGS WITH A CHAMFER NEEDS TO BE FACING OUT

CLOSE UP OF LEG WITH A CHAMFER



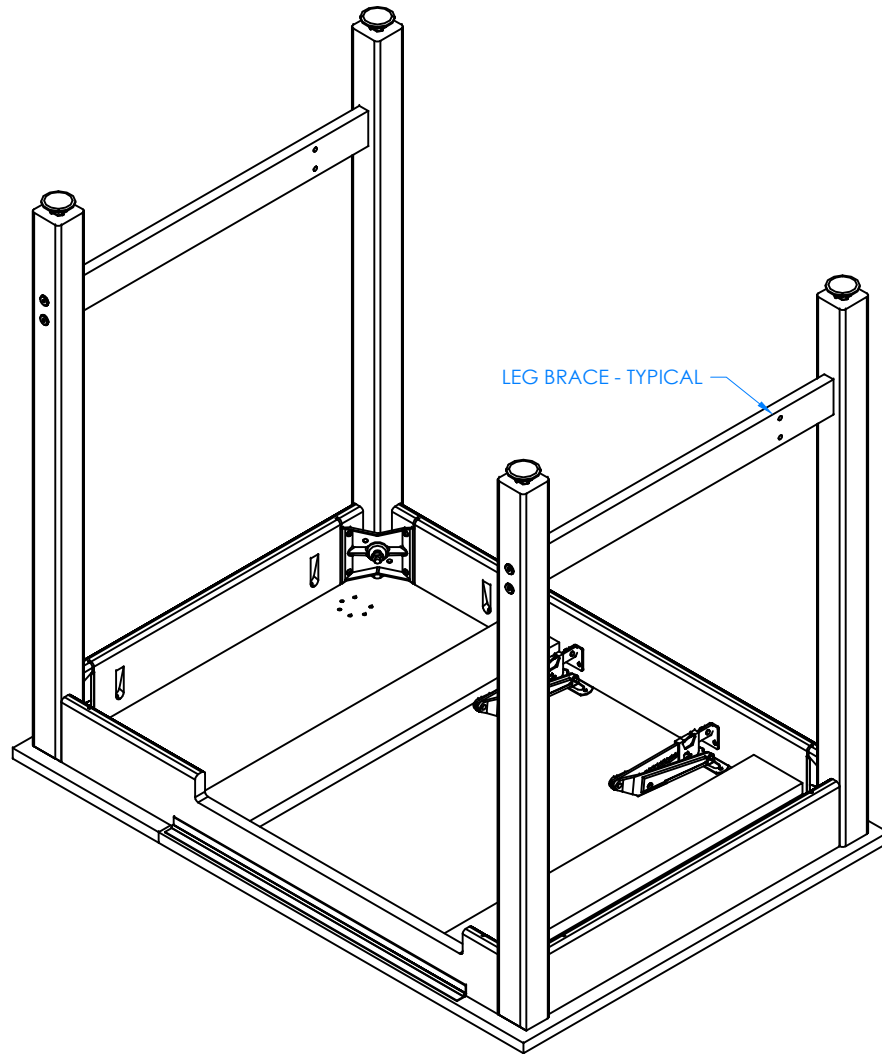


STEP 3:

- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

CLOSE UP OF LEG LEVELER ASSEMBLY

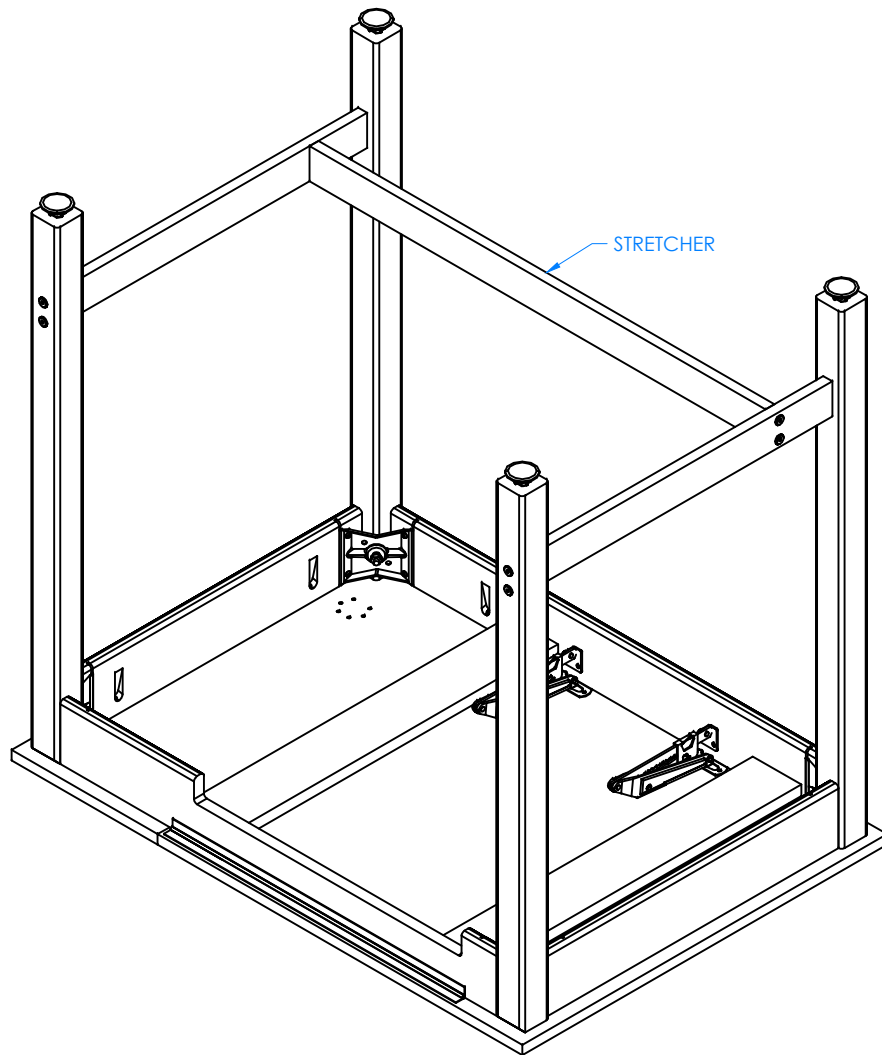




STEP 4:

- ATTACH BRACES TO LEGS.
- INSERT CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT FOR OTHER LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE SECURE.

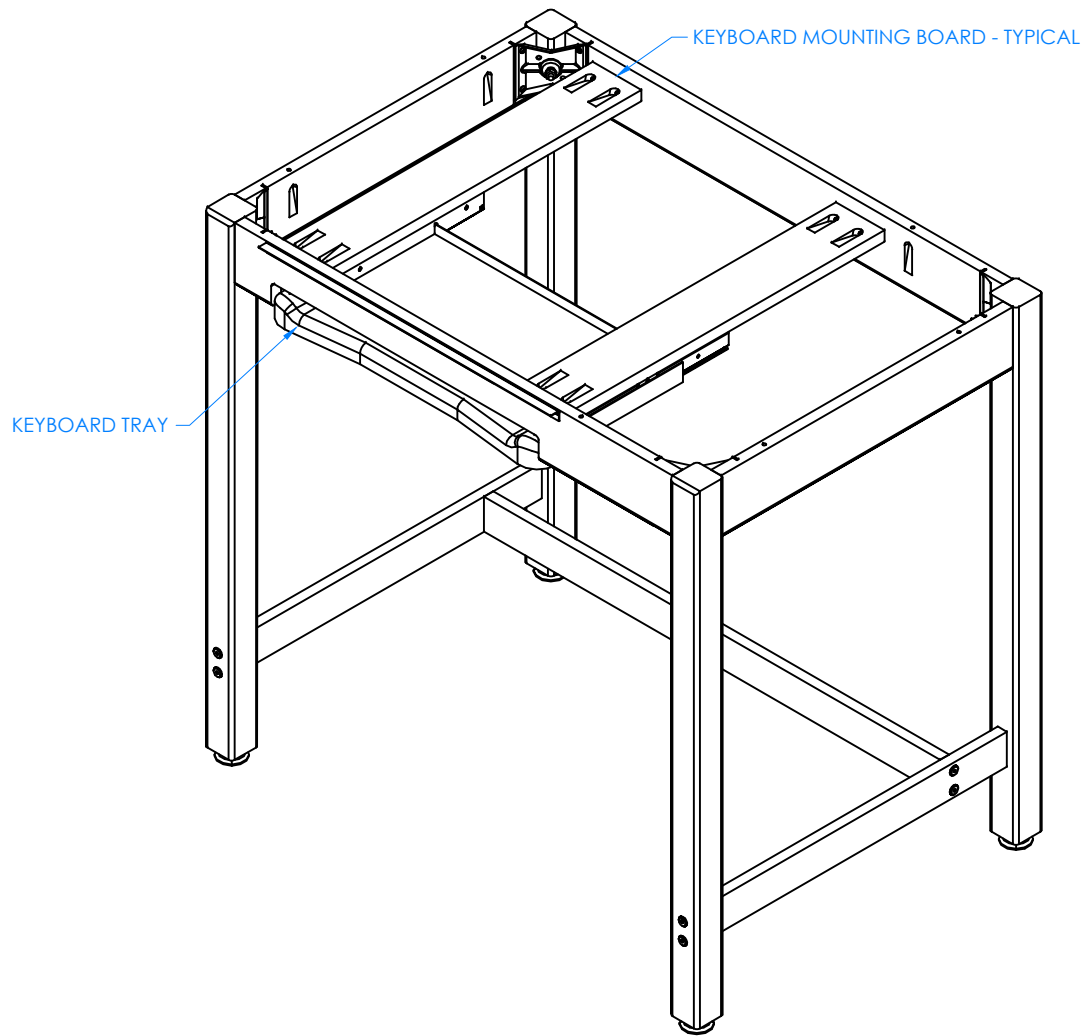




STEP 5:

- ATTACH STRETCHER TO BRACE WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLTS FOR EACH LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.



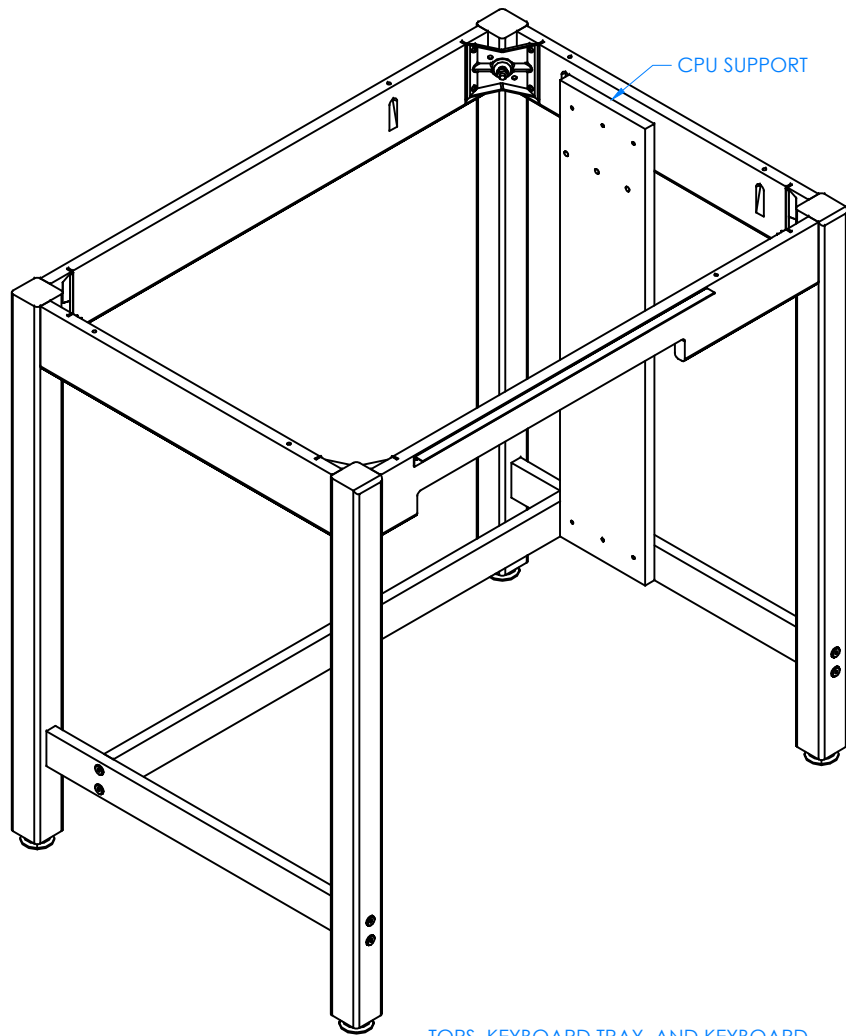


TOPS REMOVED TO SHOW CLARITY

STEP 6:

- IF YOUR TABLE DOES NOT HAVE A KEYBOARD TRAY OR CPU SUPPORT SKIP TO STEP 9.
- ATTACH KEYBOARD TRAY TO THE TWO KEYBOARD MOUNTING BOARDS WITH THE HARDWARE PROVIDED.
- IT MAY BE EASIER TO ATTACH KEYBOARD TRAY WHILE TABLE IS ON ITS TOP.
- ATTACH THE MONITOR POST TO THE TOP USING HARDWARE PROVIDED (NOT SHOWN).





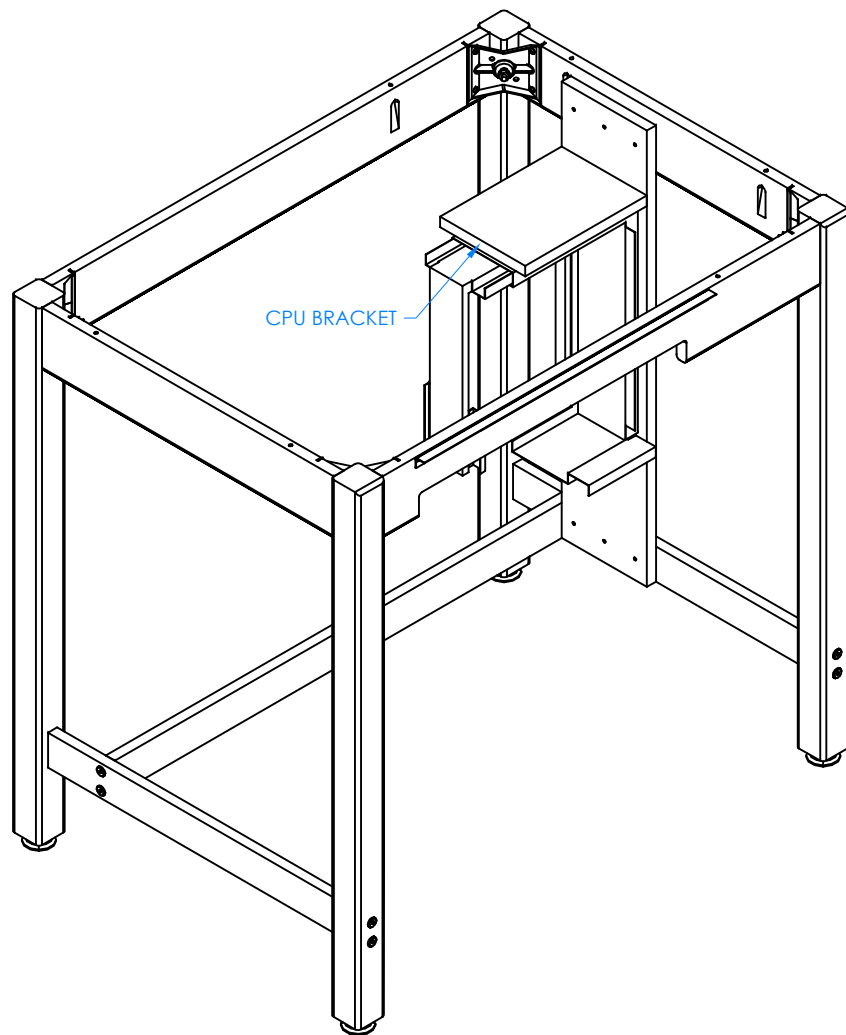
CPU SUPPORT

TOPS, KEYBOARD TRAY, AND KEYBOARD
MOUNTS REMOVED TO SHOW CLARITY

STEP 7:

- ATTACH CPU SUPPORT TO LEG BRACE AND APRON ASSEMBLY WITH HARDWARE PROVIDED.
- THE SUPPORT SHOULD LAY FLUSH AGAINST BOTTOM OF LEG BRACE AND STRETCHER.
- THERE WILL BE A SMALL GAP BETWEEN TOP OF APRON ASSEMBLY AND TOP OF SUPPORT.





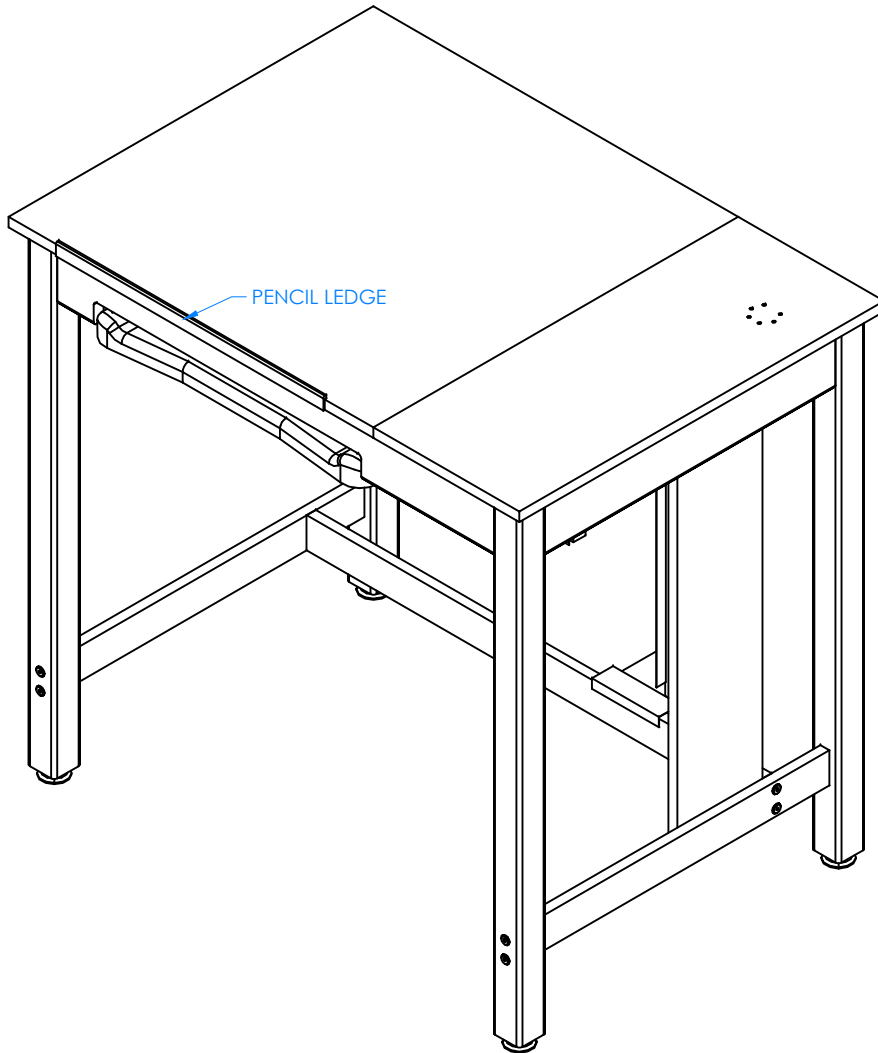
CPU BRACKET

TOPS, KEYBOARD TRAY, AND KEYBOARD
MOUNTS REMOVED TO SHOW CLARITY

STEP 8:

- INSTALL CPU BRACKET TO CPU SUPPORT USING THE APPROPRIATE HARDWARE FOR YOUR APPLICATION.





PENCIL LEDGE

COMPLETE UNIT SHOWN

STEP 9:

- LINE UP PENCIL LEDGE ON SIDE OF ADJUSTABLE TOP IN DESIRED LOCATION.
- PRE-DRILL HOLES IN TOP TO PREVENT SPLITTING.
- SCREW PENCIL LEDGE TO TOP USING HARDWARE PROVIDED.
- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.

