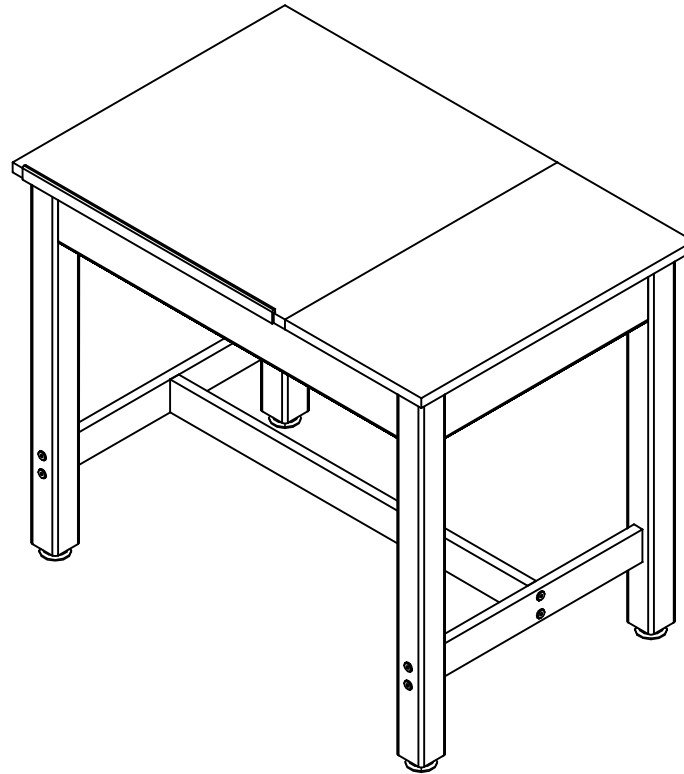


DRAFTSMAN TABLE

DT-1, DT-2, DT-3, & DT-9 SERIES TABLES
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

TOOLS REQUIRED

½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH

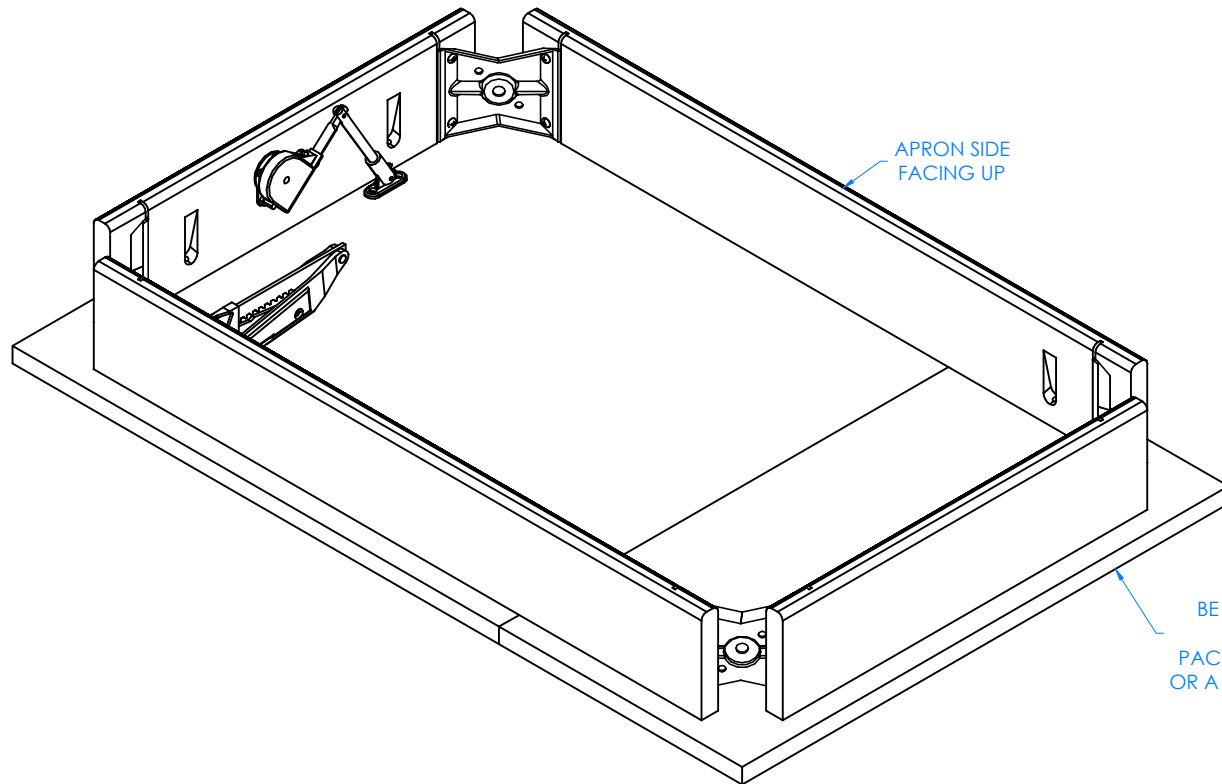
ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	VARIES	LEG,MPL - HEIGHT VARIES	4
LEG HARDWARE	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BRACE	N/A	LEG BRACE - 18.00" LONG	2
STRETCHER	N/A	STRETCHER - 31.50" LONG	1
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
PENCIL LEDGE	14-0027	PENCIL LEDGE - 22"	1
SCREWS - PENCIL LEDGE	236263	SCREW,#6X¾ TRUSS HEAD,QUAD,BLACK	3
DRAWER BOX	N/A	DRAWER BOX - SIZE VARIES	1

NOTE:

1. ****XX**** INDICATES PARTS ONLY USED FOR DT-1 SERIES, DT-2 SERIES, OR DT-3 SERIES (SMALL OR LARGE DRAWER DRAWING TABLES).





STEP 1:

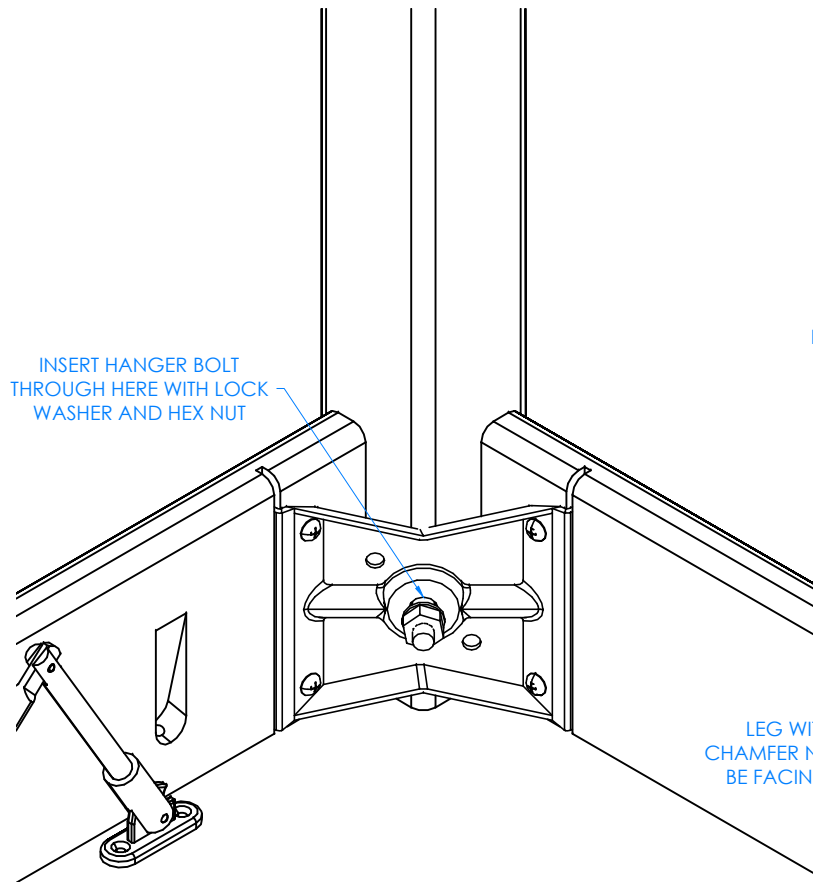
- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

****NOTE****
BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE SUCH AS PACKAGING FOAM, CARDBOARD, OR A BLANKET TO PREVENT DAMAGE

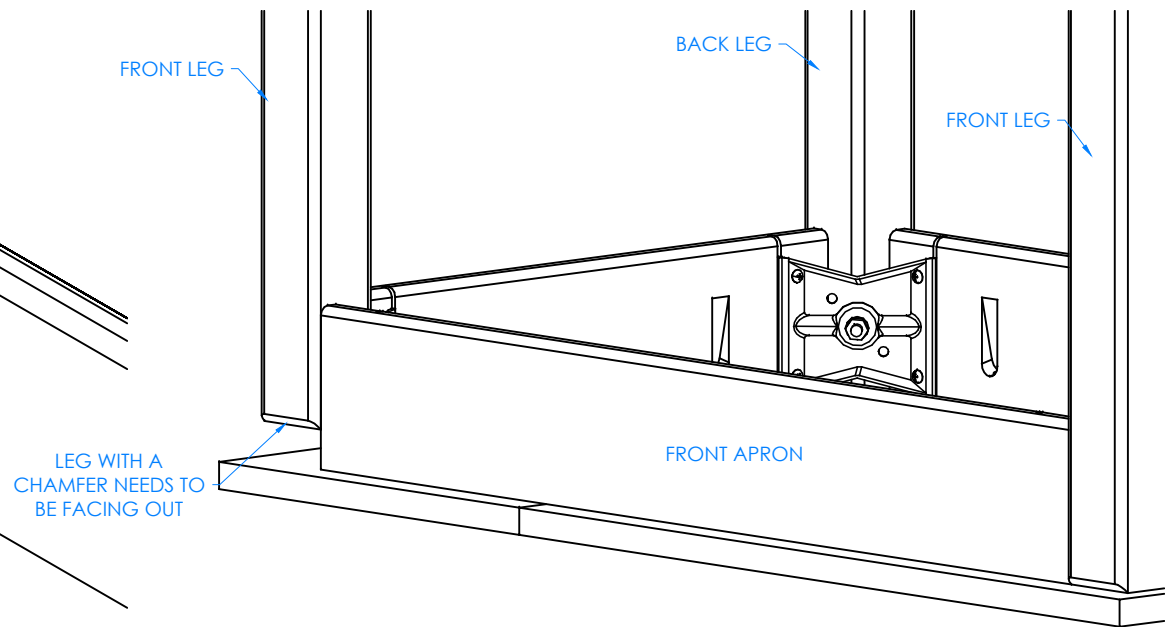


STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT THE LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH. DO NOT TIGHTEN ALL THE WAY.
- REPEAT ON OTHER LEGS.
- THE TWO LEGS WITH A CHAMFER MUST GO ON THE FRONT OF THE TABLE WITH CHAMFERED EDGES FACING OUT.

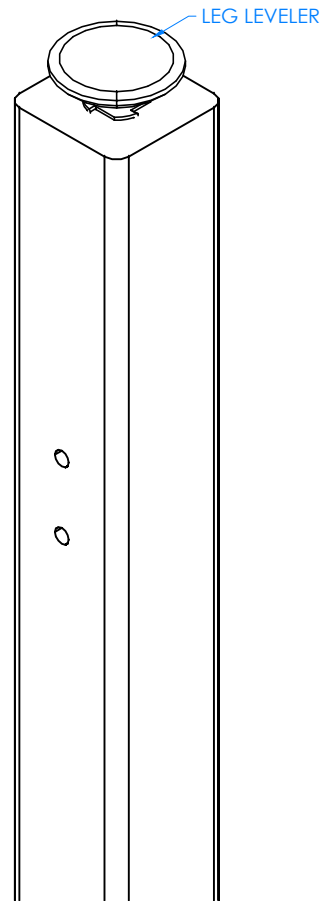


CLOSE UP OF CORNER LEG ASSEMBLY



CLOSE UP OF LEG WITH A CHAMFER



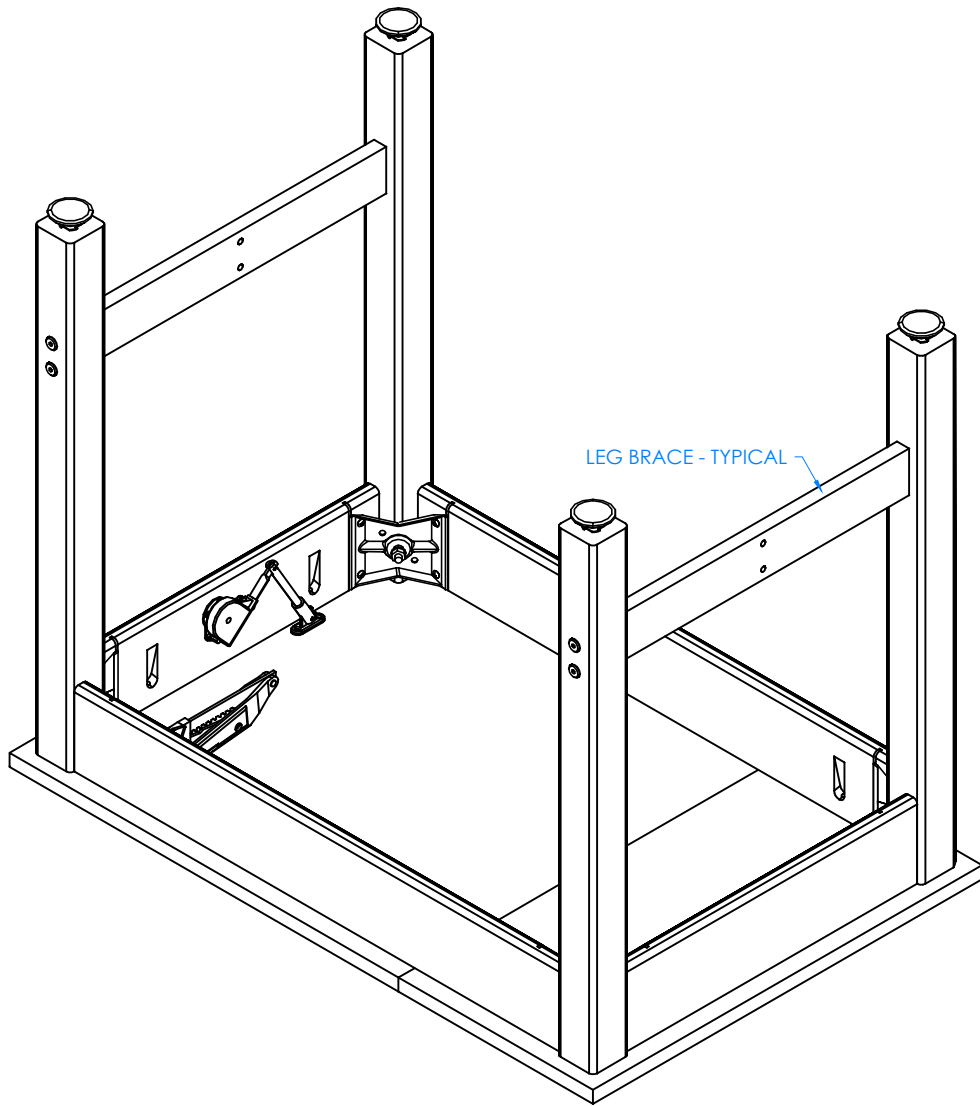


CLOSE UP OF LEG LEVELER ASSEMBLY

STEP 3:

- SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF LEGS.

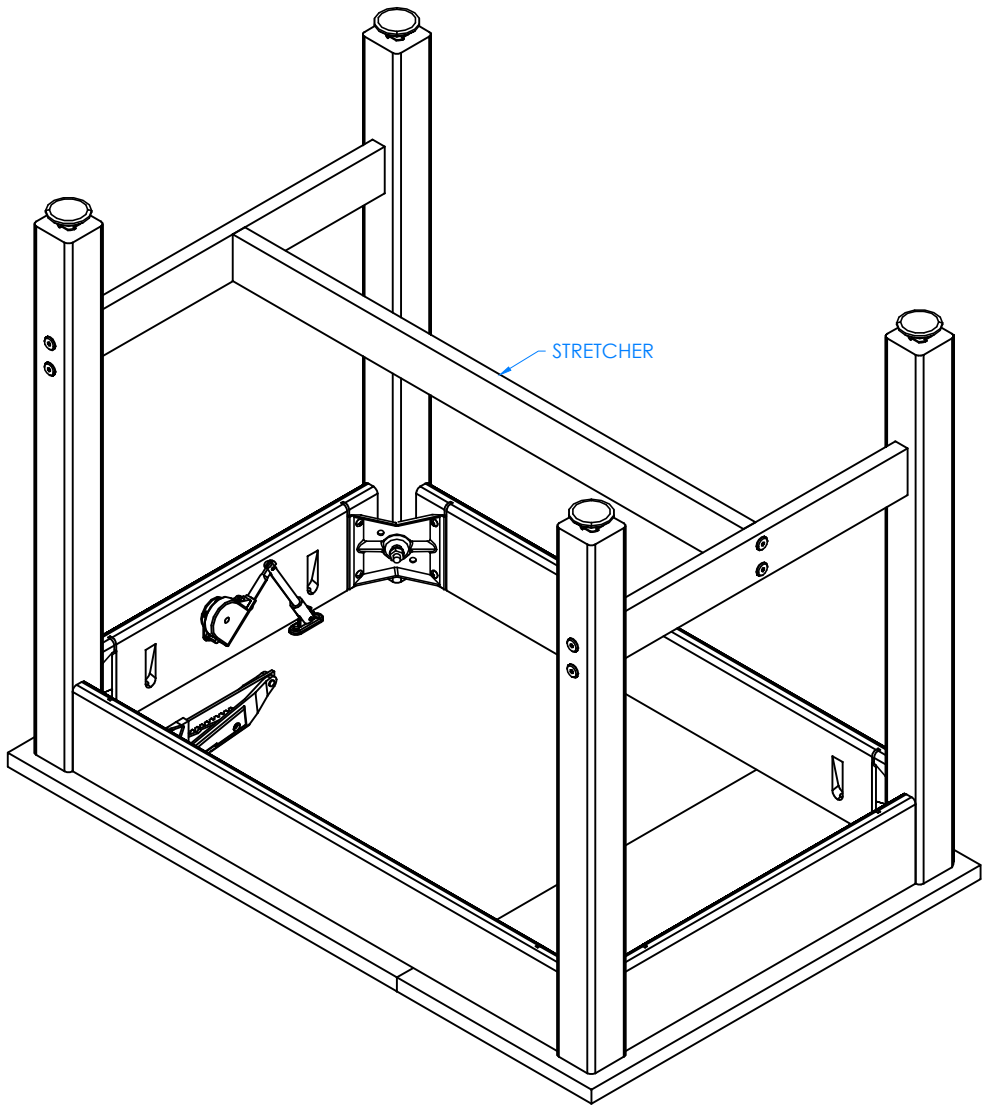




STEP 4:

- ATTACH BRACES TO LEGS.
- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT FOR OTHER LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND CONFIRMATS ARE TIGHT.

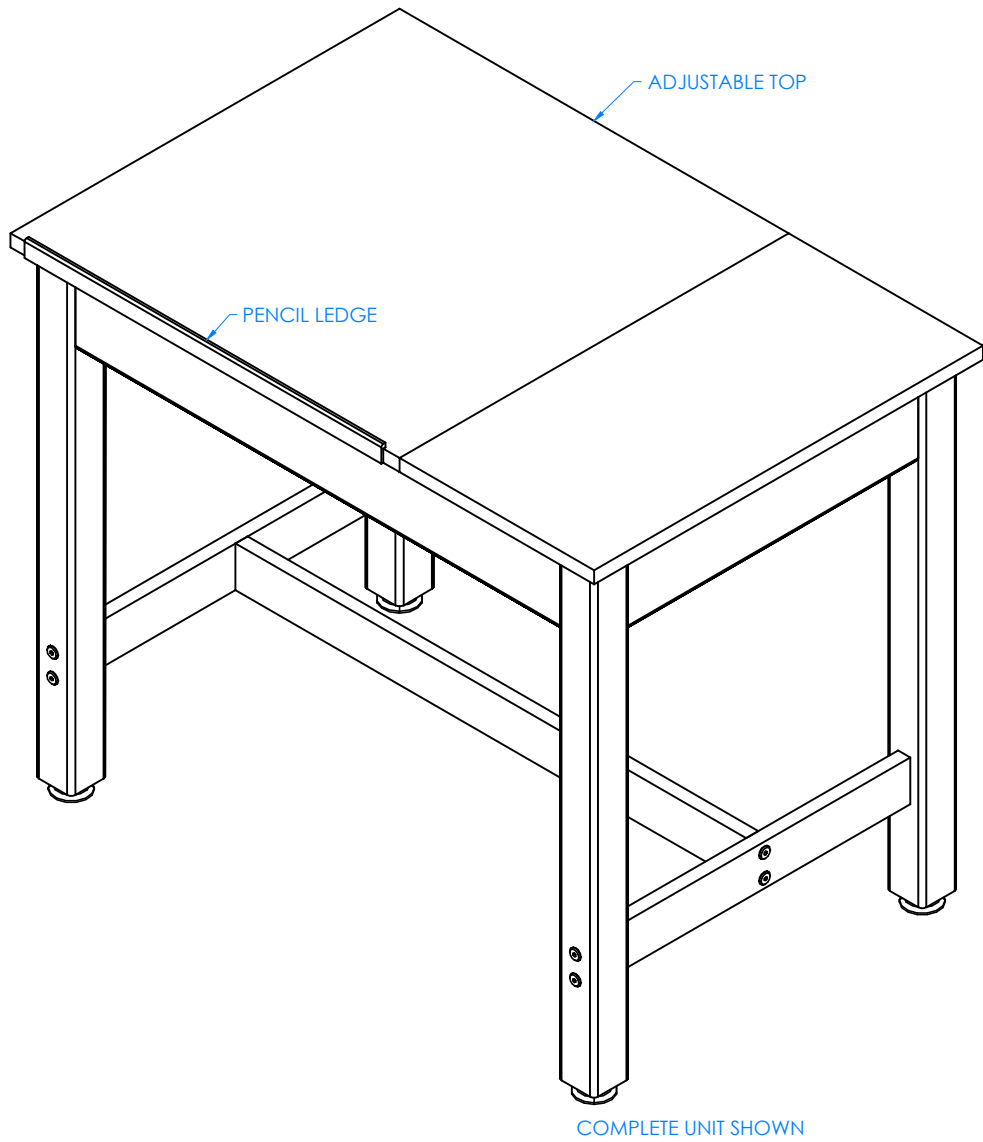




STEP 5:

- ATTACH STRETCHER TO BRACE WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLT FOR EACH LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.





STEP 6:

- TURN TABLE OVER SO TOP IS UP.
- LINE UP PENCIL LEDGE ON SIDE OF ADJUSTABLE TOP IN DESIRED LOCATION.
- PRE-DRILL HOLES IN TOP TO PREVENT SPLITTING.
- SCREW PENCIL LEDGE TO TOP USING HARDWARE PROVIDED.
- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- PLACE DRAWER BOX IN IF NECESSARY (NOT SHOWN).

