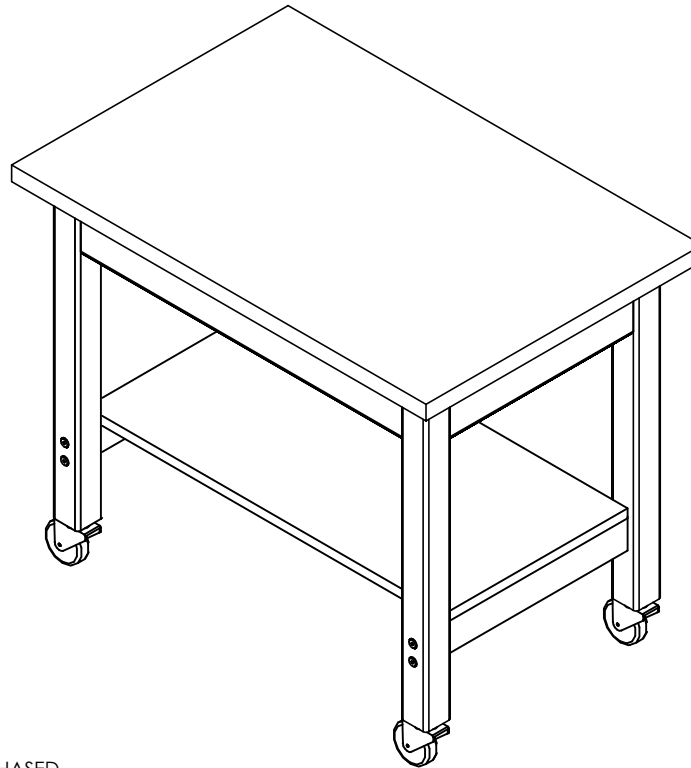


Oak Mobile Equipment Cart with Lower Shelf

SMS-02-V102

4501 & 4502 (OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

TOOLS REQUIRED

½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SCREW DRIVER

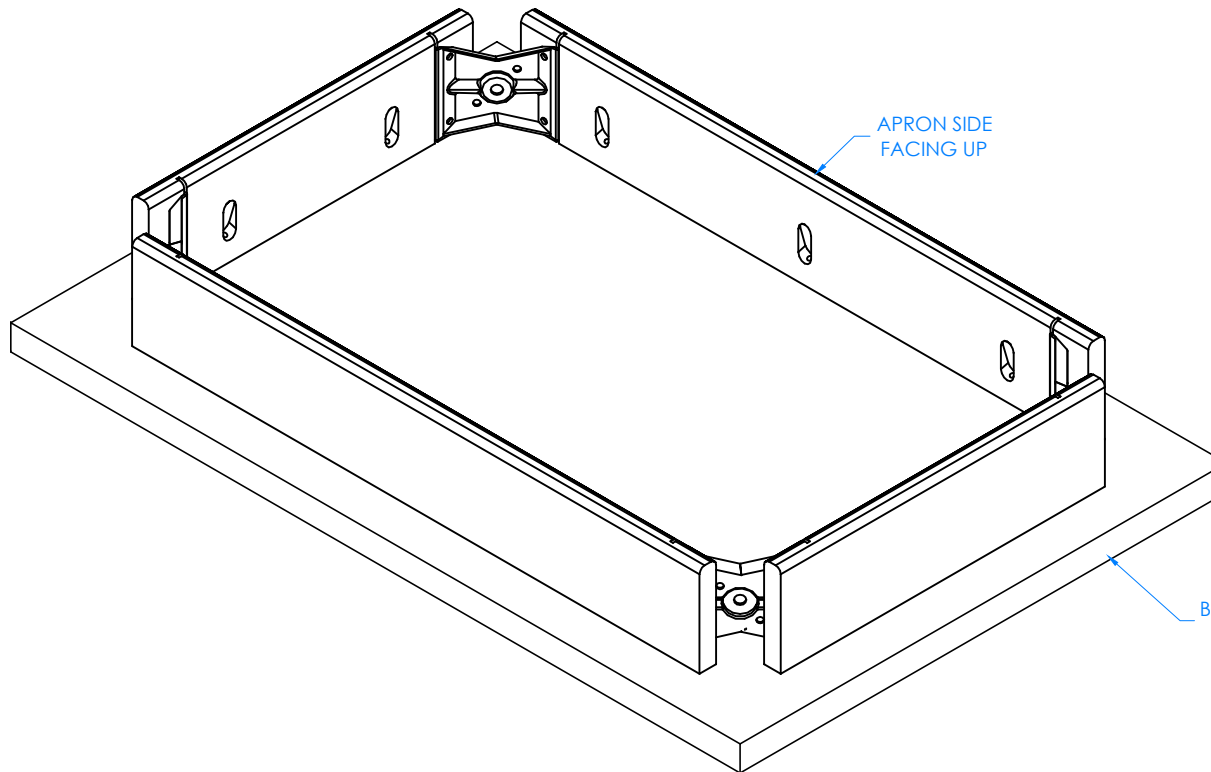
ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS WITH CASTERS	VARIES	LEG (MATERIAL VARIES) 2.25X2.25X28.25	4
BRACES	N/A	LEG BRACE - 16.00" LONG	2
SHELF	N/A	SHELF - 15.875" W X 31.125" L	1
CONFIRMATS - LEGS	227578	SCREW, 7MMX90MM, CONN, ALLENHEAD, BLACK	8
SCREWS - SHELF	100066	SCREW, #8X1.5 FSQ SMS TYPE 17	4
WASHER - CORNER LEG BRACKET	100039	WASHER, SPLIT LOCK 5/16	4
HEX NUT - CORNER LEG BRACKET	100044	NUT, HEX 5/16-18 STEEL ZINC	4

NOTE:

1. TOPS ARE EITHER PLASTIC LAMINATE OR CHEMGUARD.





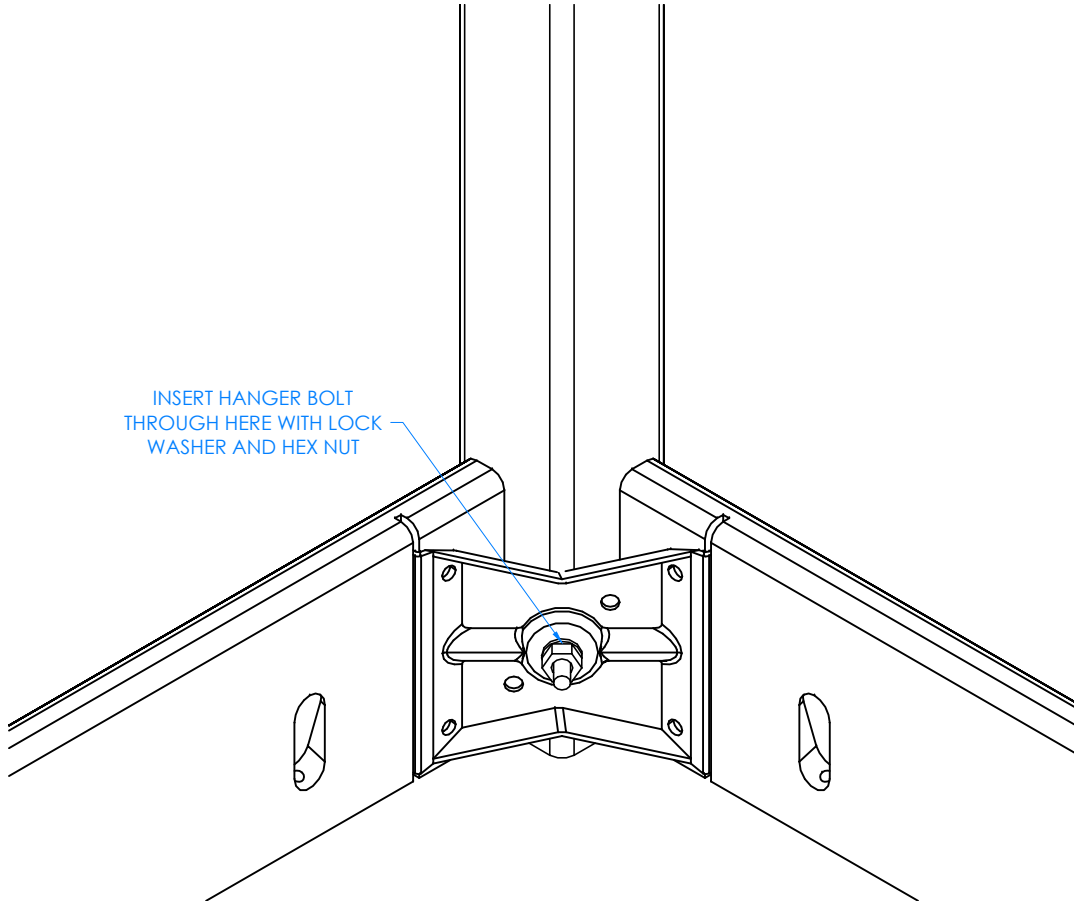
STEP 1:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

****NOTE****
BE SURE TOP ASSEMBLY IS
ON A CLEAN SURFACE
TO PREVENT DAMAGE



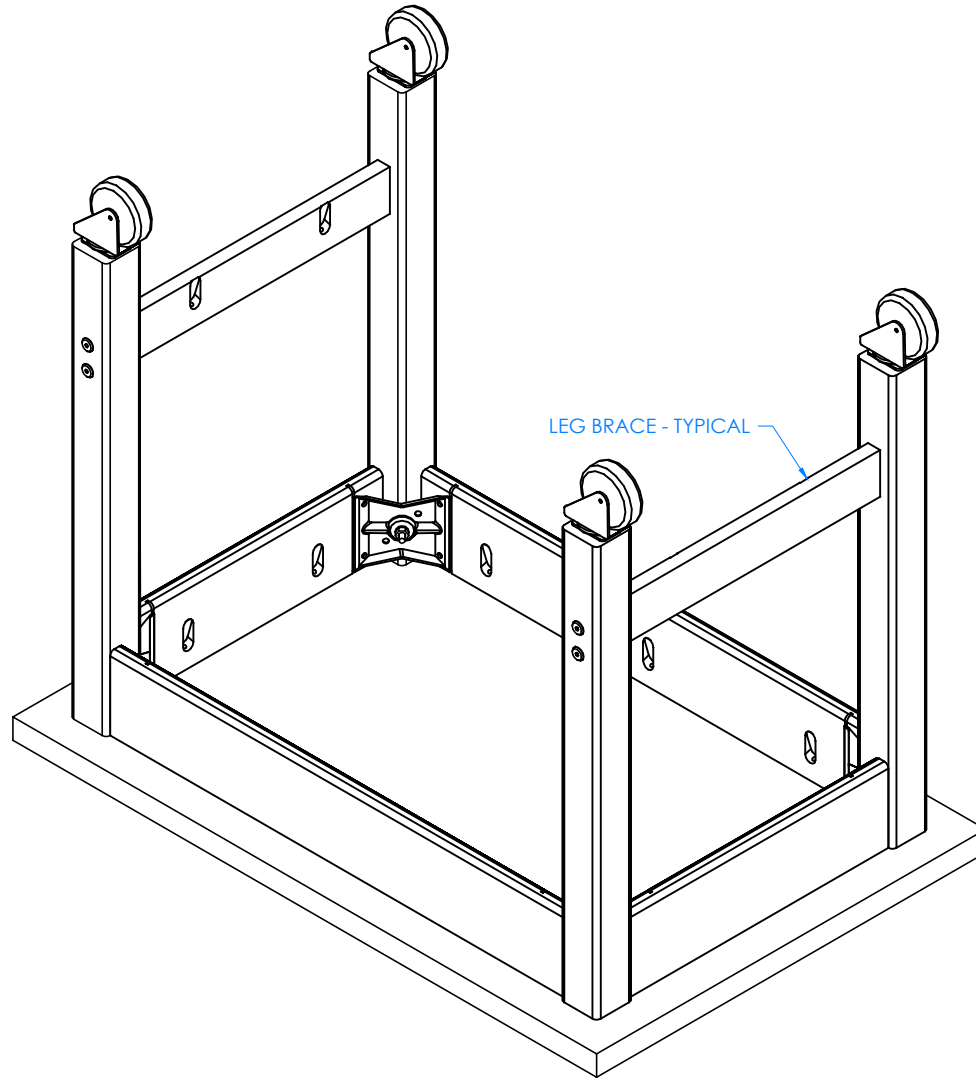
INSERT HANGER BOLT
THROUGH HERE WITH LOCK
WASHER AND HEX NUT



CLOSE UP OF CORNER LEG ASSEMBLY

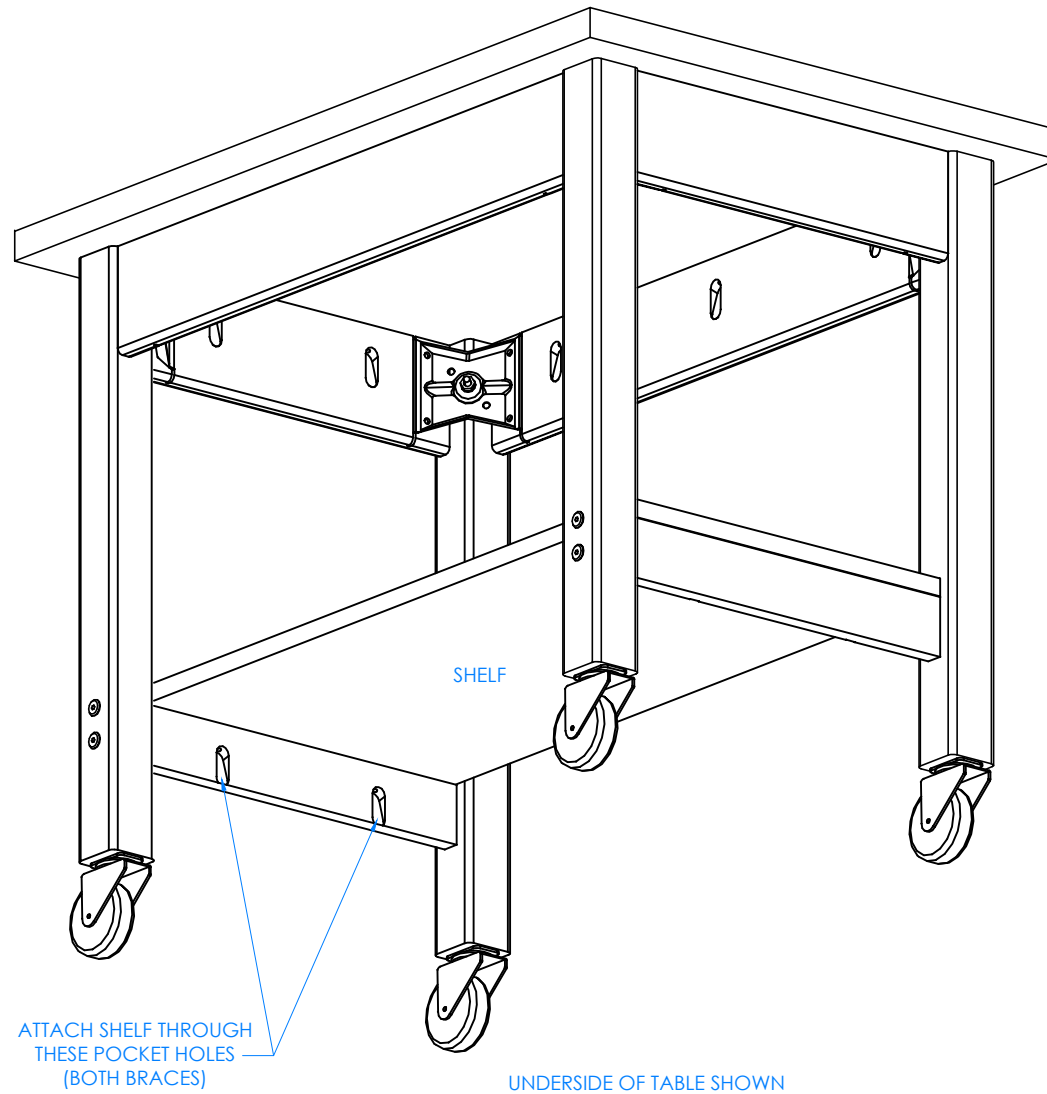
STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR OTHER LEGS.



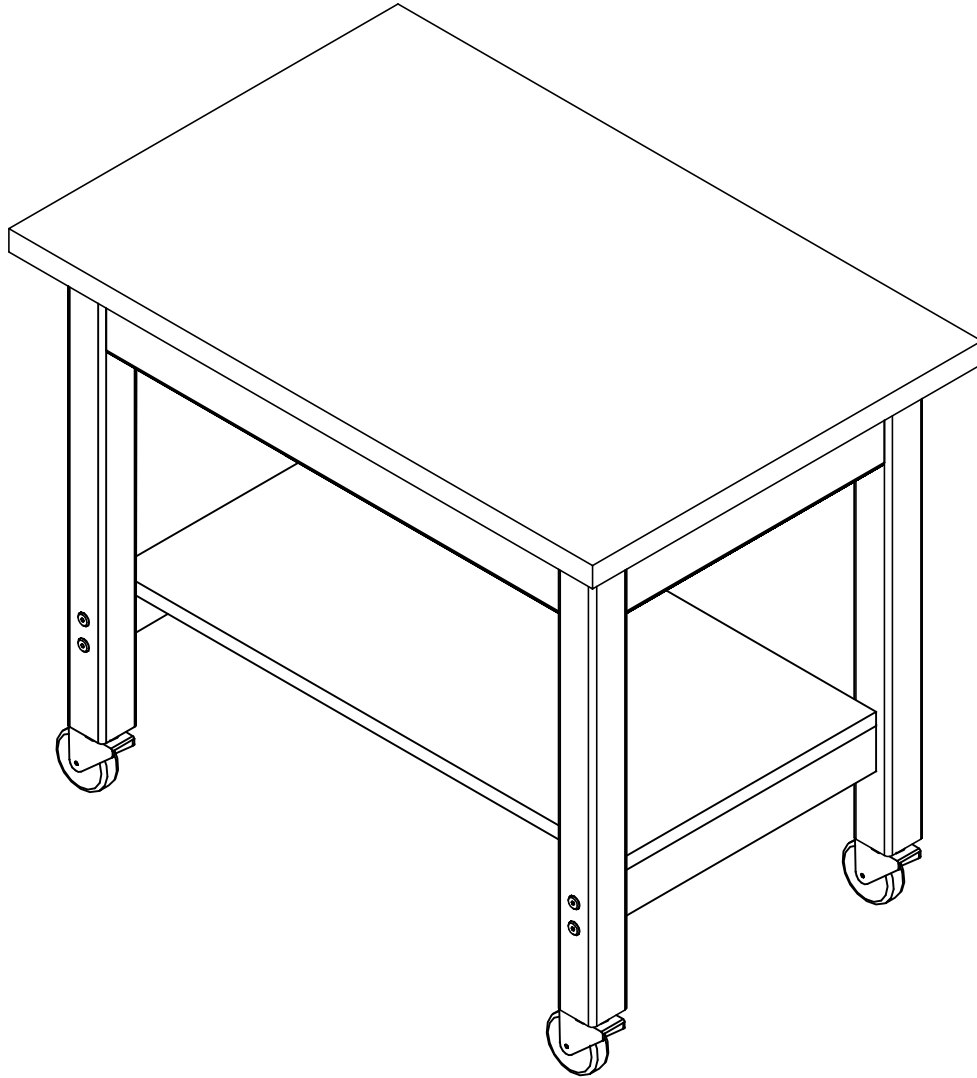
STEP 3:

- ATTACH BRACES TO LEGS.
- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO THE BRACE.
- REPEAT ON OTHER LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE TIGHT.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLTS FOR EACH LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.



STEP 4:

- TURN TABLE OVER SO TOP IS UP.
- ATTACH SHELF TO BRACES BY SCREWING INTO POCKET HOLES LOCATED ON EACH BRACE WITH HARDWARE PROVIDED.



COMPLETE UNIT SHOWN

STEP 5:

- SET TABLE IN PLACE.